

## **Description:**

Metallized, non-heat sealable BOPP film for cold seal applications

## Features and applications:

- \* One side metallized; other side corona treated
- \* Excellent dimensional stability
- \* Non-metallized corona treated side for cold seal applications
- \* Unprotected metallized side must be not in contact with foods.

Available gauge(s) (µm): 15,20,30,50

Metallized BOPP film's surface treatment is affected by climate conditions. Primer on metallized surface is recommended for printing, inline corona treatment is recommended for lamination.

## \* Excellent metal adhesion

- \* Outstanding barrier properties to gas, moisture and light
- Ideal packaging film for high speed packaging machinery

| 75                       | 25                     |  |  |  |
|--------------------------|------------------------|--|--|--|
|                          |                        |  |  |  |
| High adhesion skin layer | Metal coated           |  |  |  |
|                          | Homopolymer core layer |  |  |  |

**METALLIZED FILMS** 

| <b>Properties</b>         | Unit       |    | Technical Values |        |        | Test Method |
|---------------------------|------------|----|------------------|--------|--------|-------------|
| Thickness                 | μm         |    | 15               | 20     | 30     | ASTM D 2673 |
| Yield                     | m2/kg      |    | 73,3             | 55     | 36,6   | ASTM D 2673 |
| Optical density           | %          |    | 2,3              | 2,3    | 2,3    | POLINAS     |
| Dimensional stability     | %          | MD | -4               | -4     | -4     | ASTM D 1204 |
|                           | %          | TD | -1,5             | -1,5   | -1,5   |             |
| Tensile strength at break | kg/mm²     | MD | 14               | 14     | 14     | ASTM D 882  |
|                           | kg/mm²     | TD | 30               | 30     | 30     |             |
| Elongation                | %          | MD | 160              | 175    | 175    | ASTM D 882  |
|                           | %          | TD | 50               | 50     | 50     |             |
| Surface tension           | dyne/cm    | В  | >= 36            | >= 36  | >= 36  | ASTM D 2578 |
| OTR (23C, 0%RH)           | cm3/m2/24h |    | =< 150           | =< 150 | =< 150 | ASTM D 3985 |
| WVTR (38C, 90%RH)         | gr/m2/24h  |    | =< 1             | =< 1   | =< 1   | ASTM F 1249 |
| C.O.F                     |            | ВВ | =< 0,7           | =< 0,7 | =< 0,7 | ASTM D 1894 |

OD: Optical Density - F: Front (Metallized Side) - B: Back

This film complies with the EC and FDA food contact regulations. Detailed documentation is available on your request.

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